



Air Cooled Water Chillers





SS AC - RC - DS - IT

Safario is a quality manufacturer of Sapphire water chillers for domestic, industrial process cooling and speciality HVAC systems. The Sapphire chillers offer an unparalleled range of cooling capacities, with wide options that allow customers to select a chiller best suited to their needs. Designed with reliability, flexibility and ease of use, the Sapphire range of water chillers have earned a quality reputation, trusted around the Middle East to provide reliable cooling solutions

for heating process applications.

Sapphire offers a complete range of packaged liquid chillers from 1.5 tons to 120 tons and above. Sapphire chillers are used in industries such as plastics processing, thermal spray, printing processes, oil coolers, pharmaceutical processing, confectionaries and various other industrial manufacturing processes. These chillers can also be applied to HVAC systems where direct expansions systems are not practical.

Major Components



















COOLING TOWER



Sapphire Chillers are designed for simplicity and ease of use:

- * "Cycling" refrigeration circuit.
- * Integrated centrifugal circulation pump.
- * Microprocessor controls (Optional).
- * Single point power connection.
- * High efficiency, stainless steel, brazed tube heat exchangers (Optional).
- Heavier frame construction, greater resistance to shipping, handling & operation abuse.
- * Standard weatherproof enclosures on all models 5 tons & above.
- * Removable access panels for easy service and maintenance.
- Standard high-pressure and low-pressure refrigeration gauges on 5 tons and above models.
- * Suitable for high & low ambient temperature.
- * Low noise level.

Sapphire Cooling Towers are made from tough fibreglass reinforced plastic (FRP) and have excellent structural strength to withstand high velocities and vibration. Sapphire cooling towers are designed in vertical induced draft counter-flow with uniform water distribution and optimum heat transfer.

Sapphire Dry Coolers are designed for high performance cooling applications. They are energy efficient and cost effective. Sapphire Cooling Towers and Dry Coolers are designed as per clients' requirement to complement Chillers.

Cooling tower and dry coolers are additional units that can be installed to reduce heat load on the chillers, thereby reducing power consumption. Suitable for industrial process cooling system.

		TECHNI	CAL SPECIF	ICATIONS				
Model No.		SSAC-100RC-SS SSAC-120RC-DS		SSAC-200RC-DS	SSAC-240RC-DS	SSAC-300RC-DS		
Cooling Capacity	BTU/Hr (kW)	90000(26.2	5) 120000 (35.0)	180000 (52.0)	240000 (70.0)	300000 (87.5)		
	Qty	1	2	2	2	2		
Compressor	Туре	Reciprocating/Scroll (OPTIONAL)						
	V/Ph/Hz	380~420/3/50						
Axial Fan (Condenser)	Qty	2	2	2	3	3		
	Size (Dia) mm	550 630						
	RPM	900						
	Air Volume m³/hr	6500 9500						
	V/Ph/Hz	380~420/3/50						
Evaporator (H ₂ O Cooled)	Heat Exchanger		Shell & Tube / Plate Heat Exchanger (OPTIONAL)					
Water Flow Rate	GPM	18.75 @∆T 5°0	25.0 @ΔT 5°C	37.5 @∆T 5°C	50.0 @ΔT 5°C	62.5 @ΔT 5°C		
Min / Max Air Temp.	°C	10°C to 52°C						
Water Temp. (Tank Inlet / Outlet) Variable	°C	50°C to 8° C						
Condenser (Air Cooled)	Coil	Copper Tubes with Aluminum Fins						
Max. Refrigerant Working Pressure Low/High	PSIG	75/300						
Test Pressure Low/High	PSIG		150/450					
Refrigerant (Optional)	Gas			R-22 / R-134a / R-	-410a			
Unit Voltage	V/Ph/Hz	380-420/3/50						
Unit Power	kW	11.25	15.0	22.50	30.0	37.5		
Water Pump	Нр	1	1.0	1.5	2.0	2.5		
Water Connection In/Out	Inches	1½	1½	1½	2.5	2.5		
Dimension	LxWxHCM	Die in	162.5 x 106.6 x 151.1	238.7.6 x 117.4 x 169.2				
Unit Net Weight	kg	350	415	475	800	950		
Water Tank Capacity Min/Max. Variable	Gallons	2,000 - 2,500 2,500 - 3,000 3,000 - 3,500 3,500 - 4,000 4,000 - 4,500						

		TECHNIC	AL SPECIF	ICATIONS				
Model No.		SSAC-400ST-DS	SSAC-600HS-DS	SSAC-800SH-DS	SSAC-1200SH-FS	SSAC-1600HS-FS		
Cooling Capacity	BTU/Hr (kW)	360000 (105.0)	600000 (175.0)	720000 (210.0)	1200000 (350.0)	1440000 (420.0)		
	Qty	2	2	2	4	4		
Compressor	Туре	Scroll		Semi-H	Hermetic			
	V/Ph/Hz	380~420/3/50						
	Qty	3	6	6	8	8		
Axial Fan (Condenser)	Size (Dia) mm	630 710						
	RPM	900						
	Air Volume m³/hr	9500 14800						
	V/Ph/Hz	380~420/3/50						
Evaporator (H ₂ O Cooled)	Heat Exchanger		Shell &	Tube / Plate Heat Excha	anger (OPTIONAL)			
Water Flow Rate	GPM	75.0 @AT 5°C	125.0 @ΔT 5°C	150.5 @ΔT 5°C	250.0 @ΔT 5°C	300.0 @ΔT 5°C		
Min / Max Air Temp.	°C			10°C to 52°C				
Water Temp. (Tank Inlet / Outlet) ' Variable	°C	50°C to 8° C						
Condenser (Air Cooled)	Coil			Copper Tubes with Alur	minum Fins	N. 19		
Max. Refrigerant Working Pressure Low/High	PSIG		75/300					
Test Pressure Low/High	PSIG			150/450				
Refrigerant (Optional)	Gas			R-22 / R-134a / R-	-410a (OPTIONAL) ·			
Unit Voltage	V/Ph/Hz			380-420/3/50				
Unit Power	kW	45	75	90.0	150	180		
WATER PUMP	HP	3.0	5.0	6.0	10.0	12.0		
Water Connection In/Out	Inches	3.0	4.0	4.0	6.0	6.0		
Dimension	LxWxHCM	238.7 x 117.4 x 16	32.4 330.2 x1	17.8 x 186.8	475.0 x232.8 x	212.3		
Unit Net Weight	kg	950	1,900	2,000	3,600	4,100		
Water Tank Capacity Min/Max. Variable	Gallons	4,500 - 5,500	5,500 - 6,500	6,500 - 7,500	7,500 -10,000	10,000 - 12,000		









SM - SW Model

Sapphire air cooled water chillers meet high standard of engineering and performance. Unit capacities in these series have a broad range depending on design requirements. An extensive choice of chillers capacities and options are available to meet the precise designs, as per clients requirements.

		TECHN	IICAL SPECI	FICATIONS		
Model No.		SM-SW018	SM-SW024	SM-SW036	SM-SW060	SSAC-060-RC-SS
Cooling Capacity	BTU/Hr (kW)	18000(5.25)	24000(7.0)	36000 (10.5)	60000 (17.5)	60000 (17.5)
	Qty	1	1	1	1	1
Compressor	Туре	Rotary/Reciprocating (OPTIONAL)			Scroll/Reciprocating (OPTIONAL)	
	V/Ph/Hz	220-230/1/50			380-420/3/50	
Axial Fan (Condenser)	Qty	1	1	1	1 in Top throw/2 in Side throw	1
V/Ph/Hz			380-420/3/50			
Evaporator (H ₂ O Cooled)	Heat Exchanger					
Water Flow Rate	GPM	3.75 @∆T- 4°C	5.0 @ΔT- 4°C	7.5 @∆T- 4°C	12.5 @ΔT- 4°C	12.5 @∆T- 5°C
Min / Max Air Temp.	°C			10°C to 52°C		
Water Temp. (Tank Outlet) Variable	°C	50°C to 15°C				50°C to 8°C
		Copper Tubes with Aluminum Fins				
Condenser (Air Cooled)	Coil			Copper Tubes with A	Juminum Fins	
Condenser (Air Cooled) Maxi. Refrigerant Working Pressure Low/High	Coil			75/300		
Maxi. Refrigerant Working Pressure						
Maxi. Refrigerant Working Pressure Low/High	PSIG		- A	75/300)	
Maxi. Refrigerant Working Pressure Low/High Fest Pressure L/H Refrigerant (Optional)	PSIG		- A	75/300 150/450) la (OPTIONAL)	120/3/50
Maxi. Refrigerant Working Pressure Low/High Fest Pressure L/H Refrigerant (Optional) Jnit Voltage	PSIG PSIG Gas	2.25	F	75/300 150/450) la (OPTIONAL)	220/3/50
Maxi. Refrigerant Working Pressure Low/High	PSIG PSIG Gas V/Ph/Hz	2.25	F 220-230/1/50	75/300 150/450 R-22 / R-134a / R-410) la (OPTIONAL) 380-4	
Maxi. Refrigerant Working Pressure Low/High Test Pressure L/H Refrigerant (Optional) Unit Voltage Unit Power	PSIG PSIG Gas V/Ph/Hz kW		220-230/1/50 3.0	75/300 150/450 R-22 / R-134a / R-410 4.5) la (OPTIONAL) 380-4 7.5	7.5
Maxi. Refrigerant Working Pressure Low/High Test Pressure L/H Refrigerant (Optional) Unit Voltage Unit Power Water Pump	PSIG PSIG Gas V/Ph/Hz kW Hp	1/2	220-230/1/50 3.0 1/2	75/300 150/450 R-22 / R-134a / R-410 4.5 1/2	7.5 1	7.5 1
Maxi. Refrigerant Norking Pressure Low/High Fest Pressure L/H Refrigerant (Optional) Unit Voltage Unit Power Nater Pump Nater Connection In/Out	PSIG PSIG Gas V/Ph/Hz kW Hp Inches	1/2 3/4	220-230/1/50 3.0 1/2 3/4	75/300 150/450 R-22 / R-134a / R-410 4.5 1/2 3/4	7.5 1 1 top throw 92x132.5x75 side throw	7.5 1 1 top throw

- Note:

 1) As per clients' requirement, Refrigerant gas can be changed. Accordingly, the technical specifications will also change
 2) Upto 5 ton capacity the shell is made of SS and tube is copper. Above 5 ton the shell is of MS and tubes are copper.
 3) Optional SS Shell and SS tubes can be made as per customer design requirement at additional cost.
 4) Pumps are supplied along with the chillers from 1.5 ton to 30 ton.
 5) For chillers 50 tons and above, pumps are not supplied along with the chillers.
 6) Specifications mentioned are subject to changes for product improvement.



SAFARIO COOLING FACTORY LLC

P. O. Box 60091, Dubai, UAE. H. O. Tel: +971 4 2664081 / 2696964, Fax: +971 4 2621213 Factory Tel: +971 4 3478347, Fax: +971 4 3478101 Email: safario@emirates.net.ae, www.safario.com

